

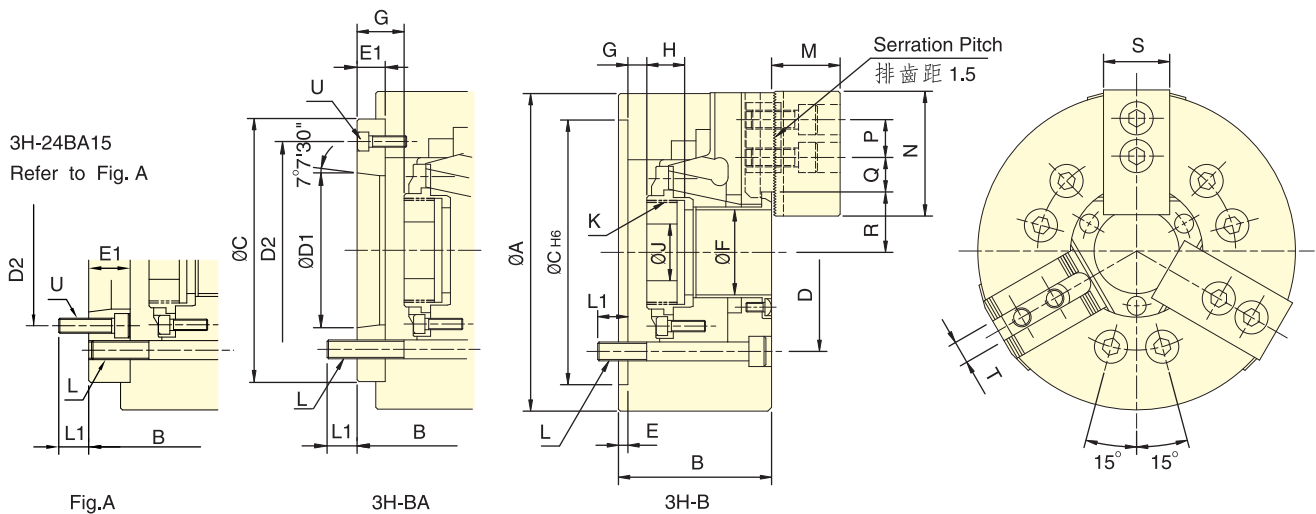
中空動力夾頭

3H-B/3H-BA

LARGE THRU-HOLE POWER CHUCK



- 楔形三爪超大貫通孔徑。
 - 摺動面均經硬化及精密研磨並直接潤滑。
 - 高剛性結構及高夾持精度。
 - It's a WEDGE-HOOK type 3-jaw with the extra large through-hole.
 - Matching surfaces of all parts hardened, ground and lubricated directly.
 - Construction of high rigidity and high clamping accuracy.
- J值為連結螺帽未車製螺牙時的孔徑。Kmax值為連結螺帽可車製螺牙之最大規格，但可依實際需求訂製。
- J value is the hole diameter of blank draw nut, K is the maximum thread specification, and it could be customize.



保留規格修改的權利
Subject to technical changes.

註：紅色數據為3H-BA型之寸法。

The dimensions and the specifications of 3H-BA type are in the red data.

規格 型號 Model	Spec. Plunger stroke	根心行程 mm Jaw stroke (Dia.)	夾持直徑 Chuck Dia. mm 最大 Max. 最小 Min.	容許油壓缸推力 kN(kgf) Max. D.B. pull	最大夾持力 kN(kgf) Max. clamping force	最高迴轉數 min ⁻¹ (r.p.m) Max. speed	I kg·m ²	重量 kg Weight	適用迴轉缸 Matching cyl.	最大使用壓力 Max. pressure Mpa (kgf/cm ²)			
3H-06B	A5	12	5.5	170	18	19.6(2000)	58.3(5950)	6000	0.06	11	12.8	TK-852	1.9(19)
3H-08B	A6	16	7.4	210	23	31.9(3250)	98.5(10050)	5000	0.15	23	24.1	TK-1068	2.2(22)
3H-10B	A8	19	8.8	260	46	49.1(5010)	126.9(12950)	4500	0.32	33.2	38.7	TK-1287	2.6(26)
3H-12B	A11	23	10.6	315	47	58.8(6000)	152.9(15600)	3500	0.73	51	58	TK-1511	2.0(20)
3H-15B	A15			405	60	71.0(7240)	180.0(18350)	2500	2.3	127.8	138.8	TK-2114	2.4(24)
3H-18B	A15			456	66	89.9(9175)	233.8(23860)	2000	4.8	162.4	173.4	TK-2416	2.2(22)
3H-21B	A15			530	104			1700	7.5	223	234	TK-2820	2.1(21)
3H-24B	A15 A20	26	12	610	128	412.78	463.6	1400	14.8	270	315 284		

寸法 Size 型號 Model	A	B	C	D	D1	D2	E	E1	F	G max.	G min.	H	J		
3H-06B	A5	170	81	91	140	104.8	5	15	53	11	26	-1	14	19	20
3H-08B	A6	210	91	103	170	133.4		17	66	14.5	31.5	-1.5	15.5	20	30
3H-10B	A8	260	100	113	220	171.5		18	86	8.5	26.5	-10.5	7.5	25	45
3H-12B	A11	315	110	126	300	235		22	106	8	30	-15	7	28	50
3H-15B	A15	405	133	154	380	330.2	6	140	11	38	-12	15	39	80	
3H-18B	A15	456	133	154				165							
3H-21B	A15	530	140	161				180							
3H-24B	A15 A20	610	147	181 168				520	463.6	40 27	205	18	58 45	-8	32 19

寸法 Size 型號 Model	K max.	L	L1	M	N	P	Q max.	Q min.	R max.	R min.	S	T	U			
3H-06B	A5	M60x2	6~M10	16	16	37	73	20	22.75	9.25	35.5	32.8	31	12	3~M6	
3H-08B	A6	M75x2	6~M12	20	18	38	95	25	23.75	11.25	45.7	42	35	14	3~M6	
3H-10B	A8	M95x2	6~M16	22	24	43	110	30	32.25	14.25	56	51.6	40	16	3~M8	
3H-12B	A11	M115x2	6~M20	30	28	51	130		45.75	15.75	68.8	63.5	50	21	3~M10	
3H-15B	A15	M155x3	6~M24	35	38	63	165		43	43.75	18.25	91	85.7	62	25.5	3~M12
3H-18B	A15	M175x3				65.25	18.75		102	96.7						
3H-21B	A15	M190x3				69.5		113.5	108.2							
3H-24B	A15 A20	M215x3			35 38	73	180	60	93.5	21.5	126	120	65	25	6~M24 3~M12	