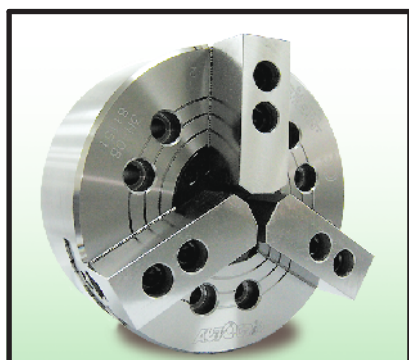


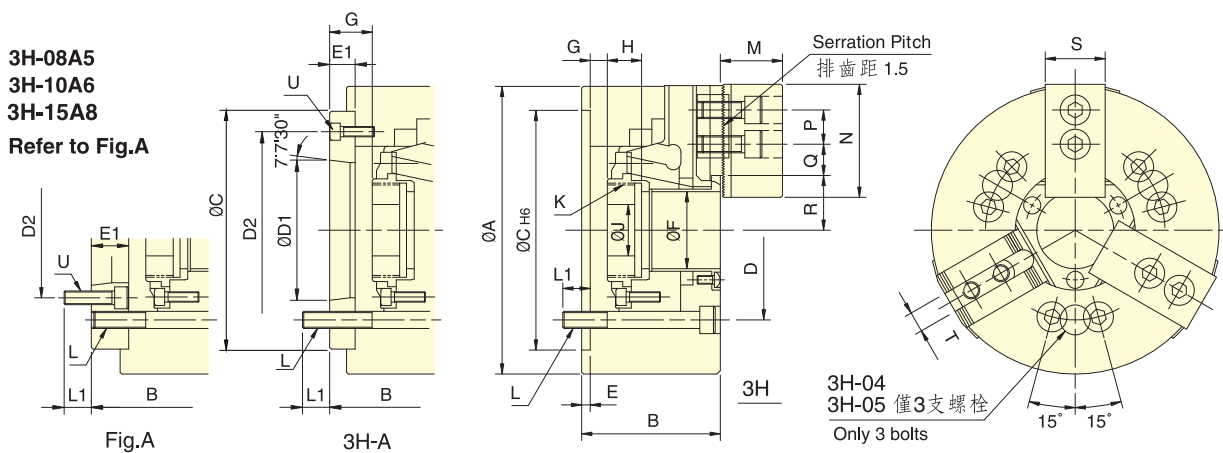
中空動力夾頭



THROUGH-HOLE POWER CHUCK



- 楔形三爪大貫通孔徑。
- 摺動面均經硬化及精密研磨，並直接潤滑。
- 高剛性結構及高夾持精度。
- It's a WEDGE-HOOK type 3-jaw with the large through-hole.
- Matching surfaces of all parts hardened, ground and lubricated directly.
- Construction of high rigidity and high clamping accuracy.
- J 值為連結螺帽未車製螺牙時的孔徑。Kmax 值為連結螺帽可車製螺牙之最大規格，但可依實際需求訂製。
- J value is the hole diameter of blank draw nut, K is the maximum thread specification, and it could be customize.



保留規格修改的權利
Subject to technical changes.

註：紅色數據為3H-A型之寸法。

The dimensions and the specifications of 3H-A type are in the red data.

規格 Spec. 型號 Model	根行程 mm Plunger stroke	爪行程(直徑) mm Jaw stroke(Dia.)	夾持直徑 Chucking Dia. mm 最大 Max. 最小 Min.	容許油壓缸推力 kN(kgf) Max. D.B. pull	最大夾持力 kN(kgf) Max. clamping force	最高迴轉數 min ⁻¹ (r.p.m) Max. speed	I kg·m ²	重量 kg Weight	適用迴轉缸 Matching cyl.	最大使用壓力 Max. pressure Mpa (kgf/cm ²)
3H-04	10	5.4	110 7	13.7(1400)	28.4(2900)	8000	0.01	4	TH-536	2.3(23)
3H-05 A4	10	5.4	135 12	17.1(1750)	35.8(3650)	7000	0.02	6.7	TH-646	2.9(29)
3H-06 A5	12	5.5	168 15	21.5(2200)	56.8(5800)	6000	0.06	11.9	TH-646	2.8(28)
3H-08 A5	16	7.4	210 13	34.3(3500)	85.8(8750)	5000	0.18	22.5	TH-852	2.8(28)
3H-08 A6	16	7.4	210 13	34.3(3500)	85.8(8750)	5000	0.18	22.5	TH-852	2.8(28)
3H-10 A6	19	8.8	254 31	42.6(4380)	110.7(11300)	4200	0.33	34.5	TH-1075	2.7(27)
3H-10 A8	19	8.8	254 31	42.6(4380)	110.7(11300)	4200	0.33	34.5	TH-1075	2.7(27)
3H-12 A8	23	10.6	304 34	54.9(5600)	143.6(14650)	3300	0.77	56.6	TH-1291	2.7(27)
3H-15 A8	23	10.6	381 50	71 (7250)	179.8(18350)	2500	2.47	120	TH-1512	2.4(24)
3H-15 A11	23	10.6	381 50	71 (7250)	179.8(18350)	2500	2.39	120	TH-1512	2.4(24)
3H-18 A11	23	10.6	450 50	71 (7250)	179.8(18350)	2000	4.78	164	TH-1512	2.4(24)

寸法 Size 型號 Model	A	B	C	D	D1	D2	E	E1	F	Gmax.	Gmin.	H	J
3H-04	110	59	85	70.6	-	-	4	-	26	3.5	-6.5	17.5	12
3H-05 A4	135	60	71	110	82.6	63.51	4	15	33	1	16	20	12
3H-06 A5	168	81	91	140	104.8	82.56	5	116	45	11	26	19	20
3H-08 A5	210	91	109	170	133.4	104.8	5	17	52	14.5	37.5	20.5	30
3H-08 A6	210	91	103	170	133.4	106.38	5	150	52	14.5	31.5	20.5	30
3H-10 A6	254	100	120	220	171.4	133.4	6	133.4	75	8.5	33.5	25	45
3H-10 A8	254	100	113	220	171.4	133.4	6	133.4	75	8.5	26.5	25	45
3H-12 A8	304	110	122	220	171.4	133.4	6	18	91	8	26	28	50
3H-15 A8	381	133	160	235	171.4	133.4	6	33	120	11	44	39	60
3H-15 A11	381	133	160	235	171.4	133.4	6	33	120	11	44	39	60
3H-18 A11	450	133	149	300	235	196.87	6	22	120	11	33	39	60

寸法 Size 型號 Model	K max.	L	L1	M	N	P	Q max.	Q min.	R max.	R min.	S	T	U
3H-04	M32x1.5	3~M10	16	24	52	14	11.3	6.8	23	20.3	25	10	-
3H-05 A4	M40x1.5	3~M10	15	15	31	62	19.8	7.8	26.5	23.8	25	10	3~M6
3H-06 A5	M55x2	6~M10	16	16	37	73	22.8	9.3	32	29.3	31	12	6~M10
3H-08 A5	M60x2	6~M12	20	17	38	95	29.8	14.8	38.7	35	35	14	3~M6
3H-08 A6	M60x2	6~M12	20	18	38	95	29.8	14.8	38.7	35	35	14	6~M12
3H-10 A6	M85x2	6~M16	22	24	43	110	33.8	14.3	51	46.6	40	16	6~M12
3H-10 A8	M85x2	6~M16	22	24	43	110	33.8	14.3	51	46.6	40	16	6~M12
3H-12 A8	M100x2	6~M16	23	25	51	130	45.8	15.8	61.3	56	50	21	3~M8
3H-15 A8	M130x2	6~M20	30	24	63	165	47.3	18.2	80	74.7	62	25.5 or 22	6~M16
3H-15 A11	M130x2	6~M20	30	24	63	165	47.3	18.2	80	74.7	62	25.5 or 22	6~M16
3H-18 A11	M130x2	6~M20	30	28	63	165	79.2	18.2	80	74.7	62	25.5 or 22	3~M10